Certified Reference Material
Certificate of Analysis

Accredited for compliance
with ISO 17034
Accreditation No. 20331

Manufacturers Details

KLEN International (74) Pty Ltd
36 Hemisphere Street
Neerabup, Western Australia, 6031

PO Box 529
Wanneroo WA 6946

Concentration of Certified Analyte/s

Au	**0.095 g/t (ppm)**
CRM Type Oxide	

Identifiers

Batch number:	83880
Lab ID (LIMS):	KO83880
Stock Keeping Unit (SKU) (2kg jar):	21001011
SKU (30g sachet):	21001013
SKU (50g sachet):	21001015
SKU (150g sachet):	21001017
Date of Manufacture:	May 2023
Certificate Period of Validity:	72 months

NB: For ease of documentation, only the larger pack size is referenced throughout the CoA. However, product making up all jars and sachets originate from the same batch number.

Intended Use

This product is for use as a reference material for monitoring and testing the accuracy of laboratory analysis of minerals and ores.

Analyte Data Table

Analyte	Certified Value g/t	Measurement Uncertainty g/t	Number of ISO/IEC 17025 Certified Laboratories
Gold	0.095	0.006	15

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Notes related to information contained in the Analyte Data Table

Certified Value – (CV) is the mean of means from accepted values of all participating round robin laboratories.

Measurement Uncertainty - (MU) is a statistical measure of the variability associated with multiple procedures used, between unit and within unit inhomogeneity, and changes during storage and transport (unless the certification notes differences in method). MU *does not take into account* individual laboratory bias and also excludes results from laboratories who were considered to be outliers.

The MU reported for this reference material does not take into account the effects due to transport. Consequently adequate mixing in the container before use is recommended.

The long term stability of this product under recommended storage conditions is monitored.

Number of ISO/IEC 17025 Accredited Laboratories – is the number of participating round robin laboratories who hold ISO/IEC 17025 accreditation for the required analytical technique, and who returned data that was included in the calculation of the CV and all subsequent statistics.

Homogeneity Testing

Homogeneity testing forms the initial acceptance for the suitability of each batch of KLEN CRM's. The sampling program has been designed by an independent statistician and is followed as part of KLEN's internal quality control procedures. The analytical data returned from homogeneity testing is statistically analysed to confirm suitability for advancement of the batch to the round robin stage of testing at multiple laboratories.

Homogeneity Test Results

Analyte/s of interest	Au
Number of samples tested	20
Duplicate assays performed on each sample	Yes
Number of outlying results rejected	Nil
Mean g/t (ppm)	0.094
Relative standard deviation %	4.28

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Metrological Compliance

The measurand for this reference material is grams per tonne and is directly traceable to the SI unit kilogram, as all testing including for the characterisation of the CRM is undertaken by ISO/IEC 17025 accredited laboratories.

Additional Statistical Data

Standard Deviation g/t	Relative Standard Deviation %	95% Measurement Confidence Interval g/t
0.006	5.9	0.095 ± 2*0.006

Notes related to information contained in the Additional Statistical Data Table

Standard Deviation – the Standard Deviation is the standard deviation of the laboratory means provided by the participating ISO/IEC 17025 accredited round robin laboratories, excluding any outlying results.

Relative Standard Deviation – the Relative Standard Deviation is the Standard Deviation value divided by the CV

95% Measurement Confidence Interval - is the CV ± 2*MU based on the accepted data provided by the participating ISO/IEC 17025 accredited round robin laboratories. An unbiased laboratory, using the same analytical method and instrumentation, should able to achieve a result within the quoted interval 95% of the time. It *is not* an indication of the control limits or variability that any given laboratory may choose to impose, or achieve, for their own testing and unique situation. The 95% Confidence Interval excludes any outlying laboratory results.

Compliance with ISO Standards & Guides

KLEN manufacture all CRM's in accordance with the following ISO Standards & Guides;

- ISO 17034 General requirements for the competence of reference material producers
- ISO Guide 31 Reference materials - Contents of certificates labels and accompanying documentation
- ISO Guide 35 Reference materials - General and statistical principles for certification

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Round Robin Laboratories

Samples of batch 83880 were taken in accordance with the sampling plan and placed in heat sealed foil sachets. Each sachet contained sufficient sample to allow duplicate assays to be performed. The samples were distributed to sixteen ISO/IEC 17025 accredited laboratories for round robin analysis. One laboratory failed to provide results with the required turnaround time. After analysis of the results, no laboratories were removed as statistical outliers. Laboratories were requested to perform fire assay analysis using 50 gram sample weights. Final analysis was achieved via each laboratory's routine finish.

Company	Location		Country
❖ ALS Geochemistry (Perth)	Malaga	WA	Australia
❖ Intertek Minerals (Perth)	Maddington	WA	Australia
❖ Techni-Lab S.G.B. Abitibi Inc.	Ste-Germaine Boulé	Quebec	Canada
❖ Intertek Minerals (Townsville)	Bohle	Queensland	Australia
❖ MinAnalytical	Canning Vale	WA	Australia
❖ Bureau Veritas T/A Kalassay	Canning Vale	WA	Australia
❖ On Site Laboratory Services	Bendigo	VIC	Australia
❖ PT Geoservices Ltd.	Cikarang	Bekasi	Indonesia
❖ Argetest	Ankara		Turkey
❖ Jinning Inspection & Testing	Maddington	WA	Australia
❖ Aurum Laboratories	Bekenham	WA	Australia
❖ ALS Geochemistry (Vancouver)	North Vancouver	BC	Canada
❖ Intertek Minerals Ltd Tarkwa	Samahu	Western Region	Ghana
❖ SGS Australia (Perth)	Newburn	WA	Australia
❖ MSA Labs	Langley	BC	Canada
❖ PT Intertek Utama Services	Pasar Rebo	Jakarta	Indonesia

❖ Indicates laboratory having ISO/IEC 17025 accreditation

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Minimum Sample Size

The majority of laboratories utilised 50 gram sample weights for Gold analyses as requested.

While lower sample weights may be employed, the certified value and its associated uncertainty are not guaranteed where less than the following sample weights are used:

- Gold (non-gravimetric) 25 grams

General Product Description

KLEN CRM's are manufactured from blended raw materials to provide a suitable substrate for the analytes of interest. Substrates will vary to provide a background matrix as may be required or suited for particular applications. Starting materials are oven dried for a minimum of 24 hours to remove any moisture. Dried material is then milled and screened to ensure no oversize particles or product agglomerations are present. Required analytes are treated in a similar fashion to ensure they match the particle size of the substrate and can be uniformly distributed throughout the batch.

Instructions for Storage Handling and Use

KLEN CRM's are provided in hermetically sealed jars or sachets. Unopened containers should be stored in a cool dry place. Jar contents should be mixed thoroughly on opening before use. Once jars are opened, the contents can be protected by resealing the inner packaging using the bag clip provided, prior to securely replacing the lid on the container. After opening, jars should be stored in a cool dry place. Sachets are designed for immediate use once opened.

Safety Data Sheet (SDS)

The SDS for the product is available on line from the KLEN website at www.klen.com.au
Direct access is provided via the QR code below.

Path name: http://www.klen.com.au/CRM/Certificates_of_Analysis/SDS_21001011_Oxide.pdf

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Product Certification

Batch 83880 was packed into pails and samples were taken in accordance with a random sampling plan as developed by external statisticians. Six samples were then sent to each of the participating laboratories for analysis in duplicate. Samples were analysed using fire assay with the instrument finish being left to each laboratory.

Use of Certified Data

The certified value/s provided within this document are entirely reliant on the data returned from the participating testing laboratories. Analysis of the data is conducted by a third party statistical service who acts independent of KLEN International (74) P/L. Determining the suitability of this product shall be the sole responsibility of the user and application of information contained within this document is at the sole discretion of the user. Through receipt and application of the information contained herein, the user indemnifies and releases both KLEN International (74) P/L and Murdoch University from any claim arising from use, application, and any subsequent actions related to the certified data. No warranty either expressed or implied other than the fitness for sale to the above specification is made.

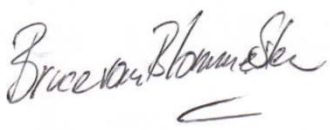
Independent Statistical Analysis

All raw and unaltered data returned from participating round robin laboratories is made available simultaneously to KLEN International (74) P/L and an independent statistical service. Once data returns are complete, analysis is conducted by the independent statistical service and all critical statistical figures are finalised. Statistical data from the final independent analysis are utilised in this report.

Statistical & Administrative Certifications

We the undersigned verify that the information contained within this certificate is a true and accurate representation of the product described herein.

Dr Alethea Rea (PhD)
Lecturer Mathematics and Statistics
Murdoch University



Mr B. van Blommestein MRACI C CHEM(A)
Chemist
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SUPPORTING PRODUCT INFORMATION

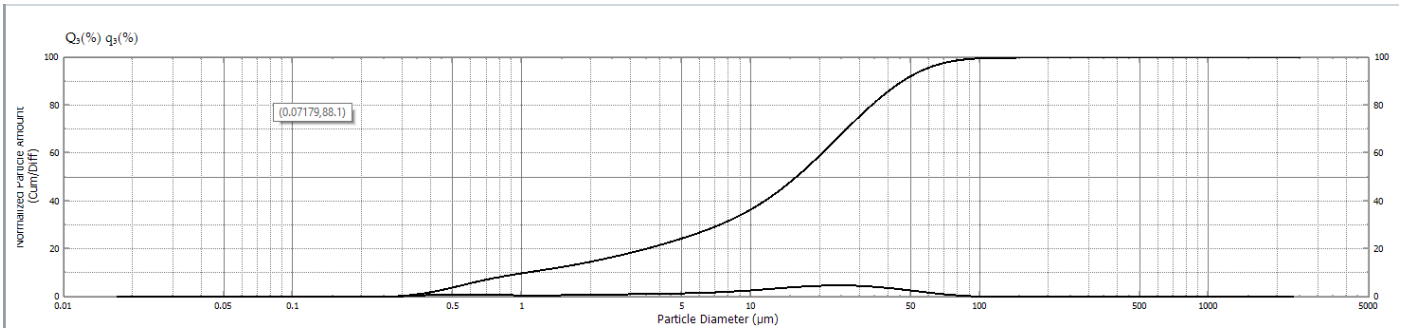
NB: Information provided from this point forward is given as supporting data/information and is not intended to provide metrological traceability or compliance with ISO 17034 reporting requirements.

Particle Size

Particle size analysis was performed on 5 samples of SKU 21001011, batch number 83880, using a Shimadzu SALD-2300 laser diffraction particle sizer with SALD-DS5 dry injection, sample introduction unit.

The averaged results for 5 samples provided the following data;

Median particle diameter (micron)	15.60
Modal particle diameter (micron)	24.13
Mean particle size (micron)	10.66
Standard deviation of Mean (%)	0.60
Particle size for cumulative 90% of product (micron)	45.69



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Product Description

SKU 21001011 batch number 83880 is a dry and uniform powder with a light grey colour.
Typical chemical composition determined by XRF analysis is as follows;

Content	%
SiO2	68
Al2O3	18
CaO	0.5
Fe	0.05
K2O	6.5
MgO	0.05
Na2O	6
P	0.04
S	<0.02
TiO2	<0.01
Cl	<0.5
Moist	<0.5
LOI	0.4

Typical Geological Analysis

X-Ray diffraction analysis provided the following crystalline and amorphous content information.

Phase	Formula	wt %
Amorphous content		<15
Augite	(Ca,Na)(Mg,Fe,Al,Ti)(Si,Al)2O6	30 - 40
Fayalite	Fe2SiO4	<5
Ilmenite	FeTiO3	<5
Magnetite	Fe3O4	<5
Pyrite	FeS2	<1
Quartz	SiO2	<1
Sodium Calcium Plagioclase	(Na,Ca)(Al,Si)2Si2O8	40 -50

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